



**100% original components
from ENMA**





ENMA KEEPS YOUR CASH COW GOING

Commission, testing and training: ENMA after service department supports clients local equipment assembling & testing and workers training, which optimize the new plant and new equipment usage for clients. Training could be done at client's factory on spot. Meanwhile, we so welcome clients to ENMA Shanghai factory or agencies for training.



ENMA GUARANTEES MACHINE RUNNING CONTINUOUSLY FOR YOU DAY AFTER DAY, YEAR AFTER YEAR

There is enough spares in stock at ENMA with appropriate workers to deliver by air, by sea or by express, etc. We suggest clients to have quantities of delicate spares in stock at factory, such as blade, screen and so on for exchanging in time and guarantee the machine running normally.



SCREEN-THE IMPORTANT PART OF THE GRANULATION PROCESS

Screen is an important part of the granulation process-most of the cutting occurs between the screen and the rotor blades. The screen hole must be with fresh edge to get high qualified recycled particles. The elliptical hole on weared screen, and the hole edge is not sharpen, the plastic is more separated and more dust is produced and the uneven recycled particles.

The output is proportional to the diameter of the screen hole. A small increase of screen holes means the big increase in the output of the granulator.



THE BLADE OF SHREDDER IS THE MOST IMPORTANT PART OF CUTTING

When the shredding output decreases, the current goes up, and the output decreases obviously, the blade of the shredder have to be replaced in time (in a different direction exchanging). If the blade holder is used for a long time, it is also damaged. The material of the ENMA blade holder is different from that of the blade. Please replace the blade in time.



BELT - TRANSFER POWER TO THE ROTOR

Ensure the right belt and the right tension. Belt is the connection part between motor and rotor. In order to maintain high efficient granulation, they need proper being attentioned. Tension is usually checked every 6 months and a set of new belts should be always prepared on the shelf to minimize downtime. Regarding to the new belt, it is always checked and retensioned after 20 hours running.



BLADES ARE SHARPER ARE BETTER

Better design and quality of blade are directly related to noise, dust, vibration and energy consumption. The more blunt of the blade, the more energy it consumes. It causes more dust, noise and vibration. Good maintenance of sharpening blade not only produce better recycled material quality, but also be with longer service life.



BOLT-KEEPING BLADE IN SUITABLE POSITION

The cutting chamber of granulator works in a high-speed rotating environment, bolts are constantly affected by impact and stress tension, and may be loosened by vibration. Under ideal circumstances, bolts should be replaced every time when blades sharpened, needs high strength 12.9 degree to tighten and torque wrench to twist to specified force. ENMA supply all bolts of blade as 12.9 degree. We Guarantee!